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Composés d'hydantoine

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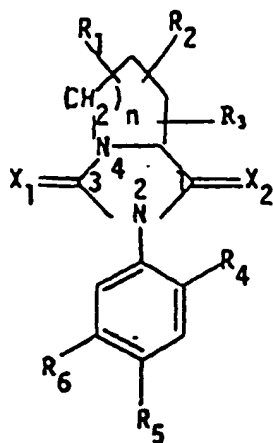
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## Description

This invention relates to novel 2-(2,4,5-substituted phenyl) hydantoin compounds, intermediates therefor, synthesis thereof, and the use of said compounds for combatting weeds.

More particularly, one aspect of this invention relates to compounds of the formula (I)



(I)

wherein

$R_1$  is H,  $C_{1-4}$ alkyl,  $C_{2-4}$ alkenyl or halo;

$R_2$  is H or halo;

$R_3$  is halo;

$R_4$  is H or halo;

$R_5$  is halo, cyano or  $C_{1-4}$ alkyl;

$R_6$  is halo;  $NO_2$ ;  $NH_2$ ;  $CN$ ;  $C_{2-8}$ alkynyl;  $C_{2-8}$ alkenyloxy,  $C_{2-8}$ alkynyloxy,  $O(C_{1-4}alkylene)_kR_7$ , or  $S(C_{1-4}alkylene)_kR_7$ , each of which is optionally substituted by  $CN$  or one or more halo;  $C_{1-8}$ alkyl optionally substituted with one or more groups selected from halo and  $CN$ ;  $C_{2-8}$ alkenyl optionally substituted by one or more halo;  $C_{2-5}$ alkoxy carbonyl  $C_{1-4}$ alkyl, whereby the carbon atom of the alkyl group alpha to the alkoxycarbonyl group may be substituted with one more  $C_{2-5}$ alkoxycarbonyl group or a cyano group;  $C_{2-5}$ alkoxycarbonyloxy;  $C_{2-5}$ alkoxycarbonyl  $C_{1-4}$ alkoxy  $C_{1-4}$ alkyl; alkyl;  $C_{2-5}$ alkoxycarbonyl  $C_{2-5}$ alkenyl, whereby the alkenyl group is optionally substituted by halogen;  $C_{1-4}$ alkylthio- $C_{1-4}$ alkyl;  $C_{1-4}$ alkylsulfonyl  $C_{1-4}$ alkyl;  $C_{1-4}$ alkylsulfonyl;  $C_{1-4}$ alkylsulfonyloxy;  $C_{1-4}$ alkoxy  $C_{1-4}$ alkoxy;  $OCH(SR_8)COOR_9$ ;  $NR_{10}R_{11}$ ;  $COOR_{12}$ ;  $C(O)NR_{13}R_{13'}$ ;  $C(O)R_{14}$ ;  $R_{15}$ ;  $CR_{14}(OC_{1-2}alkyl)_2$  or  $CR_{14}(SC_{1-2}alkyl)_2$  whereby the alkyl groups optionally join together to form a ring;  $CR_{14}=NOR_{13}$ ; thienyl  $C_{1-4}$ alkoxy wherein the thienyl is optionally halo substituted; or  $C_{1-4}$ alkoxy  $C_{1-4}$ alkoxycarbonyl;

or  $R_5$  and  $R_6$  join together with the phenyl ring to form a bicyclic ring containing nine to ten ring atoms, one to three of said ring atoms optionally being selected from oxygen, nitrogen and sulfur, and optionally being substituted with one or more groups selected from  $C_{2-8}$ alkynyl, halo, oxo,  $C_{1-4}$ alkylene- $R_{16}$ , and  $C_{2-8}$ alkenyl and  $C_{1-6}$ alkyl which is itself optionally substituted by  $C_{2-5}$ alkoxycarbonyl,  $C_{1-4}$ alkoxy or  $CN$ ;

$R_7$  is H;  $C_{1-4}$ alkyl,  $C_{2-5}$ alkenyl,  $C_{2-5}$ alkynyl, or  $C_{3-8}$ cycloalkyl, which hydrocarbyl is unsubstituted or substituted by one or more halo or by  $CN$ ; cyclopentanonyl; phenyl optionally substituted by  $O-C_{1-4}alkylene-COOR_8$ ;  $-COOR_8$ ;  $C_{2-5}$ alkanoyl;  $C_{2-5}$ alkoxycarbonyl wherein the alkoxy is optionally substituted by

$C_{1-4}$ alkylthio;  $C(O)NR_8R_8'$ ;  $C(=NOR_8)COOR_8'$ ;  $P(O)(OR_8)OR_8'$ ;  $R_{15}$ ;  $C(O)R_{15}$ ; cyclopentoxycarbonyl; or phenoxy;

- 5  $R_8$  and  $R_8'$  independently are  $C_{1-4}$ alkyl;
- $R_9$  is  $C_{1-4}$ alkyl optionally substituted by one or more halo;
- $R_{10}$  is H or  $C_{1-4}$ alkyl;
- 10  $R_{11}$  is H;  $C_{1-4}$ alkyl, optionally substituted by  $P(O)(OR_8)R_8'$ ;  $C_{2-5}$ alkanoyl;  $C_{2-5}$ alkoxycarbonyl; or  $C_{2-5}$ alkoxycarbonyl $C_{1-4}$ alkyl;
- $R_{12}$  is H;  $C_{1-10}$ alkyl; phenyl; an aromatic 5- or 6-membered ring comprising 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen;  $N=C_{2-5}$ alkylidene; or  $C_{1-4}$ alkyl substituted by one or more groups selected from  $C_{1-10}$ alkyl, cycloalkyl,  $C_{2-10}$ alkenyl, cycloalkenyl,  $C_{2-10}$ alkynyl,  $NR_{10}R_{11}$ ,  $C_{1-4}$ alkylthio, CN, phenyl, an aromatic 5- or 6-membered ring comprising 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen,  $C_{2-5}$ alkanoyl, halo,  $C_{1-4}$ alkoxy, tri( $C_{1-4}$ alkyl)silyloxy, tri( $C_{1-4}$ alkyl)silyl,  $C_{2-5}$ alkoxycarbonyl,  $P(O)(OR_8)OR_8'$ ,  $C_{2-5}$ alkanoyloxy, and di( $C_{1-4}$ alkyl)aminocarbonyloxy in which both alkyl groups may be tied together to form a saturated 5 to 6 membered heteroring optionally containing one further heteroatom selected from O, S and N, and in which any further N-heteroatom present may, depending on the hydrogenation degree of the heteroring, bear a hydrogen or a  $C_{1-4}$ alkyl group;
- 20  $R_{13}$  is H or  $C_{1-4}$ alkyl; and
- 25  $R_{13}'$  is H,  $C_{1-4}$ alkyl,  $C_{1-4}$ alkoxy, phenyl, CHO,  $C_{2-5}$ alkanoyl,  $C_{1-4}$ alkylsulfonyl,  $C_{2-5}$ alkoxycarbonyl $C_{1-4}$ alkyl or  $C_{2-5}$ alkoxycarbonyl $C_{1-4}$ alkoxy; or
- 30  $R_{13}$  and  $R_{13}'$  together form a 5 to 6 membered heteroring optionally containing one or two further heteroatoms selected from O, S and N, whereby, depending on the hydrogenation degree of the heteroring, any further N-heteroatom may bear hydrogen or be substituted by  $C_{1-4}$ alkyl;
- $R_{14}$  is H or  $C_{1-4}$ alkyl;
- 35  $R_{15}$  is a heterocyclic ring having 5 or 6 ring atoms, one to three of said ring atom being selected from oxygen, sulfur and nitrogen, which ring is optionally substituted with one or more groups selected from  $C_{1-4}$ alkyl and  $C_{2-5}$ alkoxycarbonyl;
- 40  $R_{16}$  is tetrahydropyranyl, 5,6-dihydro-2H-thiiryl, pyridyl, pyrazinyl, oxazolyl, or oxadiazolyl all of which are optionally substituted with  $C_{1-4}$ alkyl;
- $X_1$  and  $X_2$  are independently O or S;
- $k$  is 0 or 1; and
- 45  $n$  is 1 or 2.

Any alkyl group in the compound of formula (I) may be branched or straight chain and preferably has one to four carbon atoms.

Any alkenyl or alkynyl group may be either branched or straight chain and preferably has two to five carbon atoms. Halo as used herein, refers to Cl, F, Br or I.

Any cycloalkenyl group preferably has five to six carbon ring atoms.

Any cycloalkyl group preferably has three to five carbon ring atoms.

When  $R_3$ ,  $R_6$ ,  $R_7$ ,  $R_9$  or  $R_{12}$  is substituted by halogen, it is preferably chlorine or fluorine, more preferably fluorine.

55 Where  $R_5$  and  $R_6$  join together with the phenyl ring to form a bicyclic ring, it is preferably an indanone; a benzazinanone, particularly a quinolinone; a benzoxazinone; a benzodiazinone, particularly dihydroquinoxalinone; a benzothiazinone; a benzodioxane; a benzopyrane; a benzopyrone, particularly coumarin; a benzazole, particularly an indole, an indolone, an indazole, a benzotriazole, an isatine or a benzimidazolone; a benzoxazolone; a benzothiazolone; a

benzofurane; or a benzdioxolane.

n is preferably 2. Where n is 2, preferably  $R_3$  is in the 7-position.

$R_6$  is preferably  $C_{1-4}$ alkoxy,  $C_{2-5}$ alkenyloxy,  $C_{2-5}$ alkynyloxy,  $C_{2-5}$ haloalkenyl,  $C_{2-5}$ alkynyl or  $COOR_{12}$ , in which  $R_{12}$  is as defined above. Typical examples of preferred  $R_6$  significances include isopropoxy, methoxy,  $O-CH(CH_3)-C\equiv H$ ,  $C\equiv H$ ,  $COOCH_3$ ,  $COOCH(CH_3)_2$ ,  $COOC(CH_3)_3$  and  $COOCH(CH_2F)_2$ .  $R_6$  is more preferably  $C_{1-4}$ alkoxy.

$R_1$  is preferably hydrogen or halo, more preferably hydrogen.

$R_2$  is preferably hydrogen.

$R_3$  is preferably fluoro or chloro particularly fluoro.

$R_4$  is preferably F.

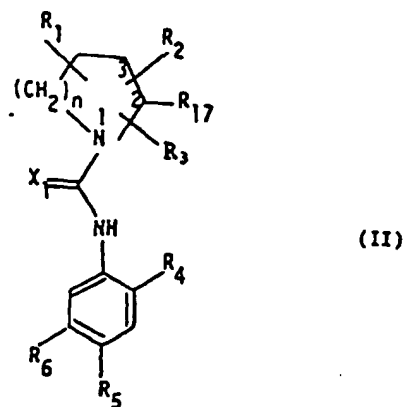
$R_5$  is  $C_{1-4}$ alkyl, halo or CN, particularly Cl.

Herbicidally active N-phenylhydantoines have been described in the art in e.g. EP-A-070 389, EP-A- 211 805, EP-A-272 594, EP-A-349 748, and EP-A-384 973.

A particularly preferred subgroup of compounds of the formula (I) are those in which  $X_2$  is oxo,  $R_1$  is H or halo,  $R_2$  is H,  $R_3$  is halo,  $R_4$  is F,  $R_5$  is Cl, CN or Br, and  $R_6$  is  $C_{1-4}$ alkoxy,  $C_{2-5}$ alkynyl,  $C_{2-5}$ alkoxycarbonyloxy,  $C_{2-5}$ alkoxycarbonyl,  $C_{2-5}$ alkoxycarbonyl $C_{1-4}$ alkoxy, phenoxy $C_{1-4}$ alkoxy,  $C_{1-4}$ alkoxy $C_{1-4}$ alkoxy or  $C_{1-4}$ alkoxy $C_{1-4}$ alkoxycarbonyl.

Compounds of the formula (I) are useful because they demonstrate herbicidal activity.

Compounds of the formula (I) can be obtained through the condensation reaction between the amide and the group  $R_{17}$  of the compound of formula (II)



wherein  $R_{1-6}$ ,  $X_1$ , and n are as defined above;

$R_{17}$  is  $C(X_2)OH$ ;  $C(X_2)OW$ ;  $COSW$ ;  $COON=CWW'$ ;  $CONHSO_2W$ ;  $CONHOCH_2COOW$ ;  $COOCH_2OCOW$ ;  $COOCHWOCOW'$ ; or  $CONHOCH_2COOH$ ; and

W and W' are independently  $C_{1-8}$ alkyl,  $C_{2-8}$ alkenyl,  $C_{2-8}$ alkynyl, or phenyl, each of which is optionally substituted by CN,  $C_{1-4}$ alkoxy or one or more halo.

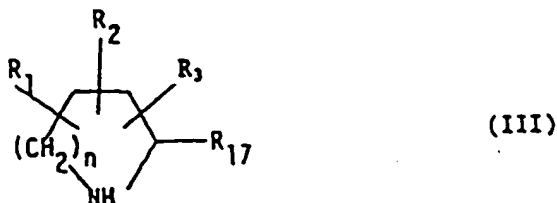
This condensation reaction is carried out under conditions that are typical for preparing hydantoin compounds. The reaction is facilitated by the presence of an acid or an alkaline agent.

In cases where n is 1, the condensation reaction is preferably carried out under acidic conditions. Accordingly, the reaction may be carried out in an inert medium such as dioxane in the presence of an acid such as HCl. Suitable temperatures range from about room to reflux temperature, the preferred temperature being reflux. The desired end-product may be obtained from solution by known techniques such as distillation, crystallization and chromatographic methods.

In cases where n is 2, the condensation reaction may be carried out under acidic or alkaline conditions. Accordingly, the reaction may be carried out in an inert medium such as toluene in the presence of an alkaline agent such as triethylamine. Suitable temperatures range from about room to 60°C, preferably about 50°C. The resulting product is isolated and purified in accordance with known processes such as extraction and crystallization.

Compounds of the formula (II) are useful not only as intermediates in the production of compounds of the formula (I), but also because they themselves demonstrate herbicidal activity. preferred groups n, and  $R_{1-6}$  are as previously mentioned. Where W and/or W' is optionally substituted  $C_{1-8}$ alkyl it has preferably 1-4 carbon atoms. Where W and/or W' is optionally substituted  $C_{2-8}$ alkenyl or  $C_{2-8}$ alkynyl it has preferably 2 to 5 carbon atoms.  $R_{17}$  is preferably  $COOH$  or  $COOC_{1-4}$ alkyl.

Compounds of the formula (II) may be prepared by reacting a compound of the formula (III)



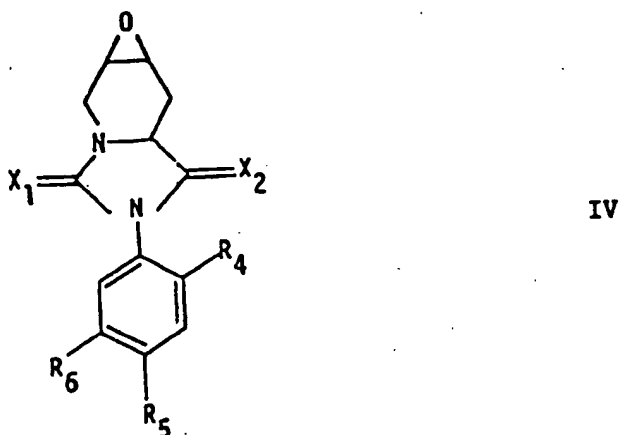
wherein  $R_{1-3}$ ,  $R_{17}$  and  $n$  are previously defined with the desired substituted phenyl isocyanate or isothiocyanate. This reaction may be carried out in an inert medium such as toluene, preferably at ambient temperature. The resulting compound of formula (II) can be recovered from solution by standard separation techniques, e.g. suction filtration and chromatography.

The substituted phenyl isocyanates or isothiocyanates to be employed in the process for the preparation of the compounds of formula II are known. Compounds of the formula (III) are either known or can be prepared from known compounds according to known procedures.

Certain compounds of the formulae (I) and (II) are conveniently prepared by first preparing the corresponding compound wherein  $R_3 = OH$  followed by the appropriate exchange of  $R_3$  substituents.

Thus, e.g., compounds of formulae (I) or (II) in which  $R_3 = \text{fluoro}$  can be prepared by treating compounds of formulae (I) or (II) in which  $R_3$  is  $OH$  with e.g.  $SF_4$  or diethylaminosulphurtrifluoride (DAST).

Regio-isomers of the formula I wherein  $n$  is 2,  $R_1$  and  $R_2$  are  $H$  and  $R_3$  is 7-F or 6-F and wherein  $R_{4-6}$ ,  $X_1$  and  $X_2$  are as previously defined can be prepared by treating a compound of the formula IV



wherein  $R_{4-6}$ ,  $X_1$  and  $X_2$  are as previously defined with e.g. triethylamine-tris-hydrofluoride. Compounds of the formula IV are either known or obtainable from known, analogous starting materials using known procedures.

The compounds of formulae (I) and (II) are effective in controlling the growth of plants. By plants it is meant germinating seeds, merging seedlings and established vegetation including underground portions. In particular, the compounds are useful as herbicides as indicated by causing damage to both monocotyledonous and dicotyledonous plants in various standard evaluations for determining such effects. The herbicidal effects are exhibited both pre- and post-emergence the plants. Such herbicidal effects indicate that the compounds of formulae (I) and (II) are particularly of interest in combatting weeds (unwanted plants).

The compounds of the formulae (I) and (II) are indicated mainly to be stronger acting against dicotyledonous plants than monocotyledonous plants. Relatively less toxicity towards crops than towards weeds is further indicated. Hence, the compounds are of particular interest as selective herbicides to combat weeds in a crop locus, particularly at the locus of a crop such as, for example, sugarbeet, sunflower, cotton soybean, corn and wheat.

The present invention therefore also provides a method of combatting weeds in a locus which comprises applying to the weeds or their locus a herbicidally effective amount of a compound of the invention. When selective action is desired in crop locus, the amount applied will be sufficient to combat weeds without substantially damaging the crop.

For general herbicidal as well as selective herbicidal use of the compounds of the invention, the particular amounts to be applied will vary depending upon recognized factors such as the compound employed, the plants primarily in the locus, the timing, mode and formulation in application, the various conditions of treatment such as soil and weather and the like. However, in general, satisfactory results in weed control are usually obtained upon application of the compounds of the invention at a rate in the range of from 0.001 to 2 kg/hectare, more usually 0.01 to 1 kg/hectare, and preferably 0.01 to 0.25 kg/hectare, the application being repeated as necessary. When used in crops, the application usually will not exceed about 1 kg/hectare, and is usually in the range of 0.01 to 0.5 kg/hectare.

For practical use as herbicides, the compounds of formulae (I) and (II) may be and are preferably employed in herbicidal compositions comprising a herbicidal effective amount of the compound and an inert carrier which is agriculturally acceptable in the sense of not, by reason of its presence, poisoning the agricultural environment including the immediate soil of application or any crops present therein or otherwise being unsafe for application. Such compositions of formulations may contain 0.01% to 99% by weight of active ingredient, from 0 to 20% by weight of agriculturally acceptable surfactants and 1 to 99.99% by weight of the inert carrier. Higher ratios of surfactant to active ingredient are sometimes desirable and are achieved by incorporation into the formulation or by tank mixing. Application forms of composition typically contain between 0.01 and 25% by weight of active ingredient, but lower or higher levels of active ingredient can, of course, be present depending on the intended use and the physical properties of the compound. Concentrate forms of composition intended to be diluted before use generally contain between 2 and 90%, preferably between 10 and 80% by weight of active ingredient.

Useful compositions or formulations of the compounds of the invention include dusts, granules, pellets, suspension concentrates, wettable powders, emulsifiable concentrates and the like. They are obtained by conventional manner, e.g. by mixing the compounds of the invention with the inert carrier. More specifically, liquid compositions are obtained by mixing the ingredients, fine solid compositions by blending and, usually grinding, suspensions by wet milling and granules and pellets by impregnating or coating (preformed) granular carriers with the active ingredient or by agglomeration techniques.

For example, dusts can be prepared by grinding and blending the active compound with a solid inert carrier such as talc, clay, silica and the like. Granular formulations can be prepared by impregnating the compound, usually dissolved in a suitable solvent, onto and into granulated carriers such as the attapulgites or the vermiculites, usually of a particle size range of from about 0.3 to 1.5 mm. Wettable powders, which can be dispersed in water or oil to any desired concentration of the active compound, can be prepared by incorporating wetting agents into concentrated dust compositions.

Alternatively, the compounds of the invention may be used in micro-encapsulated form.

Agriculturally acceptable additives may be employed in the herbicidal compositions to improve the performance of the active ingredient and to reduce foaming, caking and corrosion.

Surfactant as used herein means agriculturally acceptable material which imparts emulsifiability, spreading, wetting, dispersibility or other surface-modifying properties. Examples of surfactants are sodium lignin sulphonate and lauryl sulphate.

Carriers as used herein mean a liquid or solid material used to dilute a concentrated material to a usable or desirable strength. For dusts or granules it can be e.g. talc, kaolin or diatomaceous earth, for liquid concentrate forms, a hydrocarbon such as xylene or an alcohol such as isopropanol; and for liquid application forms, e.g. water or diesel oil.

The compositions of this application can also comprise other compounds having biological activity, e.g. compounds having similar or complementary herbicidal activity or compounds having antidotal, fungicidal or insecticidal activity.

Typical herbicidal composition, according to this invention, are illustrated by the following Examples A, B and C in which the quantities are in parts by weight.

#### **EXAMPLE A**

##### Preparation of a Dust

10 Parts of a compound of formulae (I) or (II) and 90 parts of powdered talc are mixed in a mechanical grinder-blender and are ground until a homogeneous, free-flowing dust of the desired particle size is obtained. This dust is suitable for direct application to the site of the weed infestation.

#### **EXAMPLE B**

##### Preparation of Wettable Powder

25 Parts of a compound of formulae (I) or (II) are mixed and milled with 25 parts of synthetic fine silica, 2 parts of sodium lauryl sulphate, 3 parts of sodium ligninsulphonate and 45 parts of finely divided kaolin until the mean particle

size is about 5 micron. The resulting wettable powder is diluted with water before use to a spray liquor with the desired concentration.

### EXAMPLE C

#### Preparation of Emulsifiable Concentrate (EC)

13 Parts of a compound of formulae (I) or (II) are mixed in a beaker with 7 parts of Toximul 360A (a mixture of anionic and non-ionic surfactants containing largely non-ionic surfactants), 24 parts of dimethylformamide and 56 parts of Tenneco 500-100 (predominantly a mixture of alkylated aromatics such as xylene and ethylbenzene) until solution is effected. The resulting EC is diluted with water for use.

### FINAL COMPOUNDS

Unless otherwise indicated, temperatures herein stated are in Celsius.

#### EXAMPLE (intermediate)

#### 2-[4-chloro-2-fluoro-5(isopropoxy)-phenyl]-7-hydroxy-tetrahydroimidazo[1,5a]-pyridine 1,3 (2H,5H)-dione.

545 mg (2.38 mmole) of solid, finely powdered 4-chloro-2-fluoro-5-isopropoxyphenyl isocyanate are added with stirring to a solution of 380 mg (2.38 mmole) of 4-hydroxy-2-piperidine carboxylic acid methyl ester in 10 ml of anhydrous toluene.

The reaction solution is stirred at room temperature for a period of 3 hours and is then filtered by suction. The organic solvent is evaporated. The crude product is chromatographed on a silica gel column with hexane:ethyl acetate (4:1).

The title compound is obtained as a colorless powder with a m.p. of 156-158°C.

#### EXAMPLE 1

#### 2-[4-chloro-2-fluoro-5(isopropoxy)-phenyl]-7-fluoro-tetrahydroimidazo[1,5a]-pyridine 1,3 (2H,5H)-dione.

To a stirred solution of 2-[4-chloro-2-fluoro-5(isopropoxy)phenyl]-7-hydroxy-tetrahydro-imidazo[1,5a]-pyridine 1,3 (2H,5H)-dione (1 g, 2.8 mmole) in 20 ml anhydrous methylene chloride at -78°C is added in one portion 1.36 ml of diethylaminosulphurtrifluoride (DAST). The reaction mixture is brought to room-temperature and stirred for 12 hours.

The reaction mixture is evaporated and purified on a silica gel column with hexane:ethyl acetate (1:1). The desired product is obtained as a liquid (compound 1.1, Table A), R<sub>f</sub> = 0.42 (on silica gel with hexane-ethyl acetate 1:1).

Following the procedure of Example 1, compounds 1.2-1.22 of Table A, below are synthesized.

TABLE A

Compounds of the formula (I) in which  $X_2$  is O,  $R_2$  is H and  $R_4$  is F.

Compound No.	n	$X_1$	$R_1$	$R_6$	$R_3$	$R_5$	m.p. or Rf on silica gel
1.1	2	O	H	isopropoxy	7-F <sup>1</sup>	Cl	0.42 (hexane:ethyl- acetate 1:1)
1.2	1	O	H	isopropoxy	6-F	Cl	90-92°C; 0,13 (hexane:ethyl- acetate 1:1)
1.3	1	O	H	isopropoxy	7-F <sup>4</sup>	Cl	0.25 (hexane:ethyl- acetate 1:2)



Compound No.	n	X <sub>1</sub>	R <sub>1</sub>	R <sub>3</sub>	R <sub>5</sub>	R <sub>6</sub>	m.p. or Rf or SiO <sub>2</sub>
1.4	2	0	H	-7F	CN	isopropoxy	147°-149°
1.5	2	0	H	-7F	Br	isopropoxy	0,32 (Hexane:ethyl- acetate 1:1)
1.6	2	0	H	-7F	Cl	methoxy	0,18 (hexane:ethyl- acetate 1:1)
1.7	2	0	H	-7F	Cl	methoxy- carbonyloxy	0,23 (hexane:ethyl- acetate 1:1)
1.8	2	0	6-bromo	-7Br	Cl	isopropoxy	0,50 (hexane:ethyl- acetate 2:1)

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Compound No.	n	X <sub>1</sub>	R <sub>1</sub>	R <sub>3</sub>	R <sub>6</sub>	m.p. or Rf or SiO <sub>2</sub>
1.9	2	0	H	6-F	Cl isopropoxy	0,38 (hexane: ethyl- acetate 4:6)

Compd. No.	n	X <sub>1</sub>	R <sub>1</sub>	R <sub>2</sub>	R <sub>3</sub>	R <sub>5</sub>	m.p. or Rf on silical gel
1.10	2	0	H	isopropoxy	7-F	Cl	0,30 (hexane:ethyl acetate 1:1)
1.11	2	0	H	methoxy	7-F	Cl	0,18 (hexane:ethyl acetate 1:1)
1.12	2	0	H	-O-CH(CH <sub>3</sub> )-CH=CH	7-F	Cl	166-168°
1.13	2	0	H	-C(O)-OCH(CH <sub>3</sub> ) <sub>2</sub>	7-F	Cl	0,40 (hexane:ethyl acetate 1:1)
1.14	2	0	H	-O-CH(CH <sub>3</sub> )-C(O)OCH <sub>3</sub>	7-F	Cl	0,25 (ethyl acetate; hexane 1:1)
1.15	2	0	6-Iodo	isopropoxy	7-F	Cl	0,41 (hexane; ethyl acetate 1:1)
1.16	2	0	H	-O-(CH <sub>2</sub> ) <sub>2</sub> -O-C <sub>6</sub> H <sub>5</sub>	7-F	Cl	0,24 (hexane:ethyl acetate 1:1)

1.17	2	0	H	-O-(CH <sub>2</sub> ) <sub>2</sub> -O-C <sub>6</sub> H <sub>5</sub>	7-F <sup>1</sup>	Cl	0,28 (hexane:ethyl acetate 1:1)
1.18	2	0	H	-C(O)O-CH(CH <sub>3</sub> )-CH <sub>2</sub> -OCH <sub>3</sub>	7-F <sup>3</sup>	Cl	0,16 (hexane:ethyl acetate 1:1)
1.19	2	0	H	-C(O)O-CH(CH <sub>3</sub> )-CH <sub>2</sub> -OCH <sub>3</sub>	7-F <sup>1</sup>	Cl	0,24 (hexane:ethyl acetate 1:1)
1.20	2	0	H	5-Cl-thien-2-yl-methoxy	7-F	Cl	
1.21	2	0	H	ethoxymethoxy	7-F	Cl	
1.22	2	0	H	-C(O)O-CH(CH <sub>3</sub> ) <sub>3</sub>	7-F	Cl	0.43 (hexane:diethylether 1:1)

<sup>1</sup> trans with respect to the 8a position

<sup>3</sup> cis with respect to the 8a position

<sup>4</sup> trans with respect to the 7a position

**INTERMEDIATES****EXAMPLE 2****1-[[[(4-chloro-2-fluoro-5-isopropoxy) phenyl] aminocarbonyl](2S)-4-cis-fluoro pyrrolidine-2-carboxylic acid methyl ester**

To a stirred solution of 1,27 ml (10,4 m mole) of diethylaminosulphurtrifluoride (DAST) in 20 ml anhydrous methylene chloride at -78°C is added a chilled solution of 1 g (2,6 m mole) of 1[[[(4-chloro-2-fluoro-5-isopropoxy)phenyl]aminocarbonyl]-(2S)-4-trans-hydroxy-pyrrolidine-2-carboxylic acid methyl ester. The reaction mixture is stirred further for two hours at -78°C and then brought to room-temperature and stirred further for 12 hours at this temperature. The reaction mixture is evaporated and purified on a silica gel column with hexane: ethyl acetate (3:1). The desired product is obtained as a liquid having  $R_f = 0.13$  (hexane:ethyl acetate 3:1) (Compound 2.1, Table B).

Following the procedure for Compound 2.1, Compounds 2.2-2.3 are synthesized.

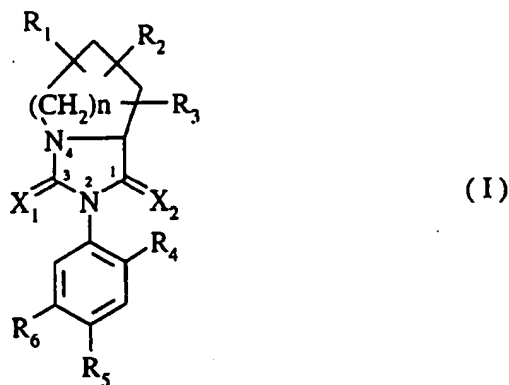
TABLE B

Compounds of the formula (II) in which $R_1$ and $R_2$ are H, $R_4$ is F and $R_5$ is Cl.						
Comp. No.	n	$X_1$	$R_6$	$R_3$	$R_{17}$	m.p. or $R_f$ on silica
2.1	1	0	isopropoxy	4-F(4cis/2S)*	COOCH <sub>3</sub>	0.13 (hexane:ethyl acetate 3:1)
2.2	1	0	isopropoxy	3-Cl(3cis)*	COOH	158-159°C
2.3	1	0	OCH <sub>2</sub> ≡CH	3-Cl(3cis)*	COOH	162-163°C

\* the geom. configuration is with respect to group  $R_{17}$ .

**Claims**

1. A compound of the formula (I)



wherein

$R_1$  is H, C<sub>1-4</sub>alkyl, C<sub>2-4</sub>alkenyl or halo;

$R_2$  is H or halo;

$R_3$  is halo;

$R_4$  is H or halo;

$R_5$  is halo, cyano or C<sub>1-4</sub>alkyl;

5	R <sub>6</sub> is	halo; NO <sub>2</sub> ; N <sub>2</sub> ; CN; C <sub>2-8</sub> alkynyl; C <sub>2-8</sub> alkenyloxy, C <sub>2-8</sub> alkynyloxy, O(C <sub>1-4</sub> alkylene) <sub>k</sub> R <sub>7</sub> , or S (C <sub>1-4</sub> alkylene) <sub>k</sub> R <sub>7</sub> , each of which is optionally substituted by CN or one or more halo; C <sub>1-8</sub> alkyl optionally substituted with one or more groups selected from halo and CN; C <sub>2-8</sub> alkenyl optionally substituted by one or more halo; C <sub>2-5</sub> alkoxy carbonylC <sub>1-4</sub> alkyl, whereby the carbon atom of the alkyl group alpha to the alkoxycarbonyl group may be substituted with one more C <sub>2-5</sub> alkoxycarbonyl group or a cyano group; C <sub>2-5</sub> alkoxycarbonyloxy; C <sub>2-5</sub> alkoxycarbonylC <sub>1-4</sub> alkoxyC <sub>1-4</sub> alkyl; C <sub>2-5</sub> alkoxycarbonylC <sub>2-5</sub> alkenyl, whereby the alkenyl group is optionally substituted by halogen; C <sub>1-4</sub> alkylthio-C <sub>1-4</sub> alkyl; C <sub>1-4</sub> alkylsulfonylC <sub>1-4</sub> alkyl; C <sub>1-4</sub> alkylsulfonyl; C <sub>1-4</sub> alkylsulfonyloxy; C <sub>1-4</sub> alkoxyC <sub>1-4</sub> alkoxy; OCH(SR <sub>8</sub> )COOR <sub>9</sub> ; NR <sub>10</sub> R <sub>11</sub> ; COOR <sub>12</sub> ; C(O)NR <sub>13</sub> R <sub>13</sub> '; C(O)R <sub>14</sub> ; R <sub>15</sub> ; CR <sub>14</sub> (OC <sub>1-2</sub> alkyl) <sub>2</sub> or CR <sub>14</sub> (SC <sub>1-2</sub> alkyl) <sub>2</sub> whereby the alkyl groups optionally join together to form a ring; CR <sub>14</sub> =NOR <sub>13</sub> ; thienylC <sub>1-4</sub> alkoxy wherein the thienyl is optionally halo substituted; or C <sub>1-4</sub> alkoxyC <sub>1-4</sub> alkoxycarbonyl;
15	or R <sub>5</sub> and R <sub>6</sub>	join together with the phenyl ring to form a bicyclic ring containing nine to ten ring atoms, one to three of said ring atoms optionally being selected from oxygen, nitrogen and sulfur, and optionally being substituted with one or more groups selected from C <sub>2-8</sub> alkynyl, halo, oxo, C <sub>1-4</sub> alkylene-R <sub>16</sub> , and C <sub>2-8</sub> alkenyl and C <sub>1-8</sub> alkyl which is itself optionally substituted by C <sub>2-5</sub> alkoxycarbonyl, C <sub>1-4</sub> alkoxy or CN;
20	R <sub>7</sub> is	H; C <sub>1-4</sub> alkyl, C <sub>2-5</sub> alkenyl, C <sub>2-5</sub> alkynyl, or C <sub>2-8</sub> cycloalkyl, which hydrocarbonyl is unsubstituted or substituted by one or more halo or by CN; cyclopentanonyl; phenyl optionally substituted by O-C <sub>1-4</sub> alkylene-COOR <sub>8</sub> ; C <sub>2-5</sub> alkanoyl; C <sub>2-5</sub> alkoxycarbonyl wherein the alkoxy is optionally substituted by C <sub>1-4</sub> alkylthio; C(O)NR <sub>8</sub> R <sub>8</sub> '; C(=NOR <sub>8</sub> )COOR <sub>8</sub> '; P(O)(OR <sub>8</sub> )OR <sub>8</sub> '; R <sub>15</sub> ; C(O)R <sub>15</sub> ; cyclopentoxycarbonyl; or phenoxy;
25	R <sub>8</sub> and R <sub>8</sub> '	independently are C <sub>1-4</sub> alkyl;
	R <sub>9</sub> is	C <sub>1-4</sub> alkyl optionally substituted by one or more halo;
30	R <sub>10</sub> is	H or C <sub>1-4</sub> alkyl;
	R <sub>11</sub> is	H; C <sub>1-4</sub> alkyl, optionally substituted by P(O)(OR <sub>8</sub> )R <sub>8</sub> '; C <sub>2-5</sub> alkanoyl; C <sub>2-5</sub> alkoxycarbonyl; or C <sub>2-5</sub> alkoxycarbonylC <sub>1-4</sub> alkyl;
35	R <sub>12</sub> is	H; C <sub>1-10</sub> alkyl; phenyl; an aromatic 5- or 6-membered ring comprising 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen; N=C <sub>2-8</sub> alkylidene; or C <sub>1-4</sub> alkyl substituted by one or more groups selected from C <sub>1-10</sub> alkyl, cycloalkyl, C <sub>2-10</sub> alkenyl, cycloalkenyl, C <sub>2-10</sub> alkynyl, NR <sub>10</sub> R <sub>11</sub> , C <sub>1-4</sub> alkylthio, CN, phenyl, an aromatic 5- or 6-membered ring comprising 1 to 3 heteroatoms selected from oxygen, sulphur and nitrogen, C <sub>2-5</sub> alkanoyl, halo, C <sub>1-4</sub> alkoxy, tri (C <sub>1-4</sub> alkyl)silyloxy, tri(C <sub>1-4</sub> alkyl)silyl, C <sub>2-5</sub> alkoxycarbonyl, P(O)(OR <sub>8</sub> )OR <sub>8</sub> ', C <sub>2-5</sub> alkanoyloxy, and di(C <sub>1-4</sub> alkyl)aminocarbonyloxy in which both alkyl groups may be tied together to form a saturated 5 to 6 membered heteroring optionally containing one further heteroatom selected from O, S and N, and in which any further N-heteroatom present may, depending on the hydrogenation degree of the heteroring, bear a hydrogen or a C <sub>1-4</sub> alkyl group;
45	R <sub>13</sub> is	H or C <sub>1-4</sub> alkyl; and
	R <sub>13</sub> ' is	H, C <sub>1-4</sub> alkyl, C <sub>1-4</sub> alkoxy, phenyl, CHO, C <sub>2-5</sub> alkanoyl, C <sub>1-4</sub> alkylsulfonyl, C <sub>2-5</sub> alkoxycarbonylC <sub>1-4</sub> alkyl or C <sub>2-5</sub> alkoxycarbonylC <sub>1-4</sub> alkoxy; or
50	R <sub>13</sub> and R <sub>13</sub> '	together form a 5 to 6 membered heteroring optionally containing one or two further heteroatoms selected from O, S and N, whereby, depending on the hydrogenation degree of the heteroring, any further N-heteroatom may bear hydrogen or be substituted by C <sub>1-4</sub> alkyl;
55	R <sub>14</sub> is	H or C <sub>1-4</sub> alkyl;
	R <sub>15</sub> is	a heterocyclic ring having 5 or 6 ring atoms, one to three of said ring atom being selected from oxygen, sulfur and nitrogen, which ring is optionally substituted with one or more groups se-

lected from C<sub>1-4</sub>alkyl and C<sub>2-5</sub>alkoxycarbonyl;

R<sub>16</sub> is tetrahydropyranyl, 5,6-dihydro-2H-thieryl, pyridyl, pyrazinyl, oxazolyl, or oxadiazolyl all of which are optionally substituted with C<sub>1-4</sub>alkyl;

X<sub>1</sub> and X<sub>2</sub> are independently O or S;

k is 0 or 1; and

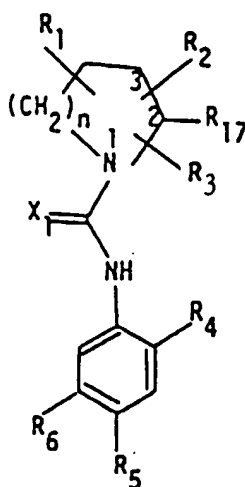
n is 1 or 2.

2. The compound of formula (I) according to Claim 1 wherein X<sub>2</sub> is oxo, R<sub>1</sub> is H or halo, R<sub>2</sub> is H, R<sub>3</sub> is halo, R<sub>4</sub> is F, R<sub>5</sub> is Cl, CN or Br, and R<sub>6</sub> is C<sub>1-4</sub>alkoxy, C<sub>2-5</sub>alkynyl, C<sub>2-5</sub>alkoxycarbonyloxy, C<sub>2-5</sub>alkoxycarbonyl, C<sub>2-5</sub>alkoxycarbonylC<sub>1-4</sub>alkoxy, phenoxyC<sub>1-4</sub>alkoxy or C<sub>1-4</sub>alkoxyC<sub>1-4</sub>alkoxycarbonyl.

3. The compound of formula (I) according to Claim 2 wherein R<sub>1</sub> and R<sub>2</sub> are H, R<sub>3</sub> is halo, R<sub>4</sub> is F, R<sub>5</sub> is halo, cyano or C<sub>1-4</sub>alkyl, R<sub>6</sub> is C<sub>1-4</sub>alkoxy, X<sub>1</sub> and X<sub>2</sub> are oxo and n is 2.

4. The compound of formula (I) according to Claim 3 wherein R<sub>3</sub> is 7-F, R<sub>5</sub> is Cl, R<sub>6</sub> is isopropyl and m is 1.

5. A compound of the formula (II)



(II)

wherein R<sub>1-6</sub>, X<sub>1</sub>, and n are as defined in Claim 1;

R<sub>17</sub> is C(X<sub>2</sub>)OH; C(X<sub>2</sub>)OW; COSW; COON=CWW'; CONHSO<sub>2</sub>W; CONHOCH<sub>2</sub>COOW; COOCH<sub>2</sub>OCOW; COOCHWOCOW'; or CONHOCH<sub>2</sub>COOH;

X<sub>2</sub> is O or S; and

W and W' are independently C<sub>1-8</sub>alkyl, C<sub>2-8</sub>alkenyl, C<sub>2-8</sub>alkynyl, or phenyl, each of which is optionally substituted by CN, C<sub>1-4</sub>alkoxy or one or more halo.

6. A herbicidal composition comprising a compound as defined in Claims 1-5 and an agriculturally acceptable carrier.

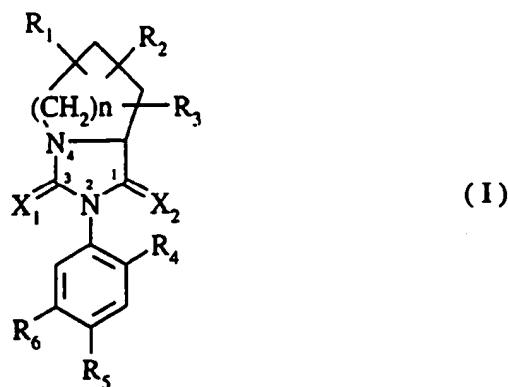
7. A method of combatting weeds which comprises applying to the weeds or their locus a herbicidally effective amount of a compound as defined in Claims 1 to 5.

8. A method of preparing the compound of formula (I) as defined in claim 1 comprising the condensation reaction of

the compound of formula (II) as defined in claim 5.

# Patentansprüche

## 1. Verbindungen der Formel (I)



worin

- $R_1$  H, ein  $C_1$ - $C_4$ -Alkyl-,  $C_2$ - $C_4$ -Alkenyl- oder Halogenrest ist;  
 $R_2$  H oder Halogen ist;  
 $R_3$  Halogen ist;  
 $R_4$  H oder Halogen ist;  
 $R_5$  Halogen, ein Cyano- oder  $C_1$ - $C_4$ -Alkylrest ist;  
 $R_6$  Halogen,  $NO_2$ ,  $NH_2$ , CN, ein  $C_2$ - $C_8$ -Alkynyl-,  $C_2$ - $C_8$ -Alkenyloxy-,  $C_2$ - $C_8$ -Alkinyloxy-,  $O(C_1$ - $C_4$ -Alkyl) $_k$ ,  $R_7$ - oder  $S(C_1$ - $C_4$ -Alkyl) $_k$ ,  $R_7$ -Rest ist, die jeweils gegebenenfalls mit CN oder einem oder mehreren Halogenatomen substituiert sind, ein  $C_1$ - $C_8$ -Alkylrest, der gegebenenfalls mit einer oder mehreren Gruppen ausgewählt aus Halogen und CN substituiert ist, ein  $C_2$ - $C_8$ -Alkenylrest, der gegebenenfalls mit einem oder mehreren Halogenatomen substituiert ist, ein  $C_2$ - $C_5$ -Alkoxycarbonyl- $C_1$ - $C_4$ -alkylrest, bei dem das Kohlenstoffatom der Alkylgruppe in  $\alpha$ -Stellung zu der Alkoxycarbonylgruppe mit einer oder mehreren  $C_2$ - $C_5$ -Alkoxycarbonylgruppen oder einer Cyanogruppe substituiert sein kann, ein  $C_2$ - $C_5$ -Alkoxycarbonyloxy-,  $C_2$ - $C_5$ -Alkoxycarbonyl- $C_1$ - $C_4$ -alkoxy-,  $C_1$ - $C_4$ -alkyl-,  $C_2$ - $C_5$ -Alkoxycarbonyl- $C_2$ - $C_5$ -alkenylrest, bei dem die Alkenylgruppe gegebenenfalls mit Halogen substituiert ist, ein  $C_1$ - $C_4$ -Alkylthio-,  $C_1$ - $C_4$ -alkyl-,  $C_1$ - $C_4$ -Alkylsulfonyl-,  $C_1$ - $C_4$ -alkyl-,  $C_1$ - $C_4$ -Alkylsulfonyl-,  $C_1$ - $C_4$ -alkoxy-,  $C_1$ - $C_4$ -alkoxy-,  $OCH(SR_8)COOR_9$ ,  $NR_{10}R_{11}$ ,  $COOR_{12}$ ,  $C(O)NR_{13}R_{13'}$ ,  $C(O)R_{14}$ ,  $R_{15}$ ,  $CR_{14}(OC_1-C_2alkyl)_2$  oder  $CR_{14}(SC_{1-2alkyl})_2$ , worin die Alkylgruppen gegebenenfalls miteinander einen Ring bilden,  $CR_{14}=NOR_{13}$ , ein Thienyl- $C_1$ - $C_4$ -alkoxyrest, bei dem der Thienylrest gegebenenfalls mit Halogen substituiert ist oder ein  $C_1$ - $C_4$ -Alkoxy-,  $C_1$ - $C_4$ -alkoxycarbonylrest ist; oder  
 $R_5$  und  $R_6$  zusammen mit dem Phenylring einen bicyclischen Ring bilden, der 9 bis 10 Ringatome enthält, wovon 1 bis 3 Ringatome gegebenenfalls ausgewählt sind aus Sauerstoff, Stickstoff und Schwefel und der gegebenenfalls mit einer oder mehreren Gruppen ausgewählt aus  $C_2$ - $C_8$ -Alkynyl-, Halogen-, Oxo-,  $C_1$ - $C_4$ -Alkyl-,  $R_{16}$ - und  $C_2$ - $C_8$ -Alkenyl- und  $C_1$ - $C_8$ -Alkylresten substituiert sein kann, die wiederum mit  $C_2$ - $C_5$ -Alkoxycarbonyl-,  $C_1$ - $C_4$ -Alkoxy- oder CN-Resten substituiert sein können,  
 $R_7$  H, ein  $C_1$ - $C_4$ -Alkyl-,  $C_2$ - $C_5$ -Alkenyl-,  $C_2$ - $C_5$ -Alkynyl- oder  $C_3$ - $C_8$ -Cycloalkylrest, wobei der Kohlenwasserstoffrest mit einem oder mehreren Halogenatomen oder CN substituiert ist oder unsubstituiert ist; ein Cyclopentanonylrest; ein Phenylrest, der gegebenenfalls mit  $O$ - $C_1$ - $C_4$ -Alkyl-,  $COOR_8$ -Resten substituiert ist, ein  $C_2$ - $C_5$ -Alkanoylrest, ein  $C_2$ - $C_5$ -Alkoxycarbonylrest, bei dem der Alkoxyrest gegebenenfalls mit  $C_1$ - $C_4$ -Alkylthio substituiert ist,  $C(O)NR_8R_8$ ,  $C(=NOR_8)COOR_8$ ,  $P(O)(OR_8)OR_8$ ,  $R_{15}$ ,  $C(O)R_{15}$ , ein Cyclopentoxycarbonylrest oder ein Phenoxyrest ist;  
 $R_8$  und  $R_9$  unabhängig  $C_1$ - $C_4$ -Alkylreste sind;  
 $R_9$  ein  $C_1$ - $C_4$ -Alkylrest ist, der gegebenenfalls mit einem oder mehreren Halogenatomen substituiert ist;  
 $R_{10}$  H oder ein  $C_1$ - $C_4$ -Alkylrest ist;  
 $R_{11}$  H, ein  $C_1$ - $C_4$ -Alkylrest, der gegebenenfalls mit  $P(O)(OR_8)R_8$  substituiert ist, ein  $C_2$ - $C_5$ -Alkanoyl-,  $C_2$ - $C_5$ -



Alkoxy-carbonyl- oder C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonyl-C<sub>1</sub>-C<sub>4</sub>-alkylrest ist;

R<sub>12</sub> H, ein C<sub>1</sub>-C<sub>10</sub>-Alkylrest, Phenylrest, ein aromatischer 5- oder 6-gliedriger Ring mit 1 bis 3 Heteroatomen ausgewählt aus Sauerstoff, Schwefel und Stickstoff, ein N=C<sub>2</sub>-C<sub>8</sub>-Alkylidenrest oder ein C<sub>1</sub>-C<sub>4</sub>-Alkylrest ist, der mit einer oder mehreren Gruppen substituiert ist ausgewählt aus C<sub>1</sub>-C<sub>10</sub>-Alkyl-, Cycloalkyl-, C<sub>2</sub>-C<sub>10</sub>-Alkenyl-, Cycloalkenyl-, C<sub>2</sub>-C<sub>10</sub>-Alkynyl-, NR<sub>10</sub>R<sub>11</sub>-, C<sub>1</sub>-C<sub>4</sub>-Alkylthio-, CN-, Phenylresten, einem aromatischen 5- oder 6-gliedrigen Ring mit 1 bis 3 Heteroatomen ausgewählt aus Sauerstoff, Schwefel und Stickstoff, C<sub>2</sub>-C<sub>5</sub>-Alkanoyl-, Halogen-, C<sub>1</sub>-C<sub>4</sub>-Alkoxy-, Tri(C<sub>1</sub>-C<sub>4</sub>-alkyl)silyloxy-, Tri(C<sub>1</sub>-C<sub>4</sub>-alkyl)silyl-, C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonyl-, P(O)(OR<sub>8</sub>)OR<sub>8</sub>-, C<sub>2</sub>-C<sub>5</sub>-Alkanoyloxyresten und einem Di(C<sub>1</sub>-C<sub>4</sub>-alkyl)aminocarbonyloxyrest substituiert ist, bei dem beide Alkylgruppen miteinander verbunden sein können unter Bildung eines gesättigten 5- bis 6-gliedrigen Heterorings, der gegebenenfalls ein weiteres Heteroatom ausgewählt aus O, S und N enthält, und worin jedes weitere vorhandene N-Heteroatom abhängig von dem Hydrierungsgrad des Heterorings ein Wasserstoffatom oder eine C<sub>1</sub>-C<sub>4</sub>-Alkylgruppe tragen kann;

R<sub>13</sub> H oder ein C<sub>1</sub>-C<sub>4</sub>-Alkylrest ist und

R<sub>13</sub>' H, ein C<sub>1</sub>-C<sub>4</sub>-Alkyl-, C<sub>1</sub>-C<sub>4</sub>-Alkoxy-, Phenyl-, CHO-, C<sub>2</sub>-C<sub>5</sub>-Alkanoyl-, C<sub>1</sub>-C<sub>4</sub>-Alkylsulfonyl-, C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonyl-C<sub>1</sub>-C<sub>4</sub>-alkyl- oder C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonyl-C<sub>1</sub>-C<sub>4</sub>-alkoxyrest ist oder

R<sub>13</sub> und R<sub>13</sub>' zusammen einen 5- bis 6-gliedrigen Heteroring bilden, der gegebenenfalls 1 oder 2 weitere Heteroatome ausgewählt aus O, S und N enthält, wobei abhängig vom Hydrierungsgrad des Heterorings jedes weitere N-Heteroatom Wasserstoffatome tragen kann oder mit C<sub>1</sub>-C<sub>4</sub>-Alkyl substituiert sein kann;

R<sub>14</sub> H oder ein C<sub>1</sub>-C<sub>4</sub>-Alkylrest ist;

R<sub>15</sub> ein heterocyclischer Ring mit 5 oder 6 Ringatomen ist, wobei 1 bis 3 Ringatome ausgewählt sind aus Sauerstoff, Schwefel und Stickstoff, wobei der Ring gegebenenfalls mit einer oder mehreren Gruppen ausgewählt aus C<sub>1</sub>-C<sub>4</sub>-Alkyl- und C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonylresten substituiert ist;

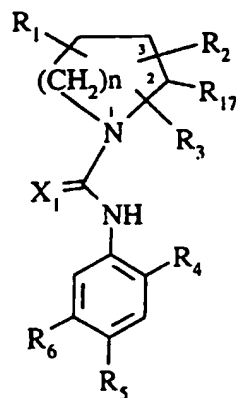
R<sub>16</sub> ein Tetrahydropyran-, 5,6-Dihydro-2H-thiopyran-, Pyridyl-, Pyrazinyl-, Oxazolyl- oder Oxadiazolylrest ist, die jeweils gegebenenfalls mit C<sub>1</sub>-C<sub>4</sub>-Alkyl substituiert sind;

X<sub>1</sub> und X<sub>2</sub> unabhängig O oder S sind;

k 0 oder ist und

n 1 oder 2 ist.

2. Verbindung der Formel (I) nach Anspruch 1, worin X<sub>2</sub> ein Oxorest ist, R<sub>1</sub> H oder Halogen ist, R<sub>2</sub> H ist, R<sub>3</sub> Halogen ist, R<sub>4</sub> F ist, R<sub>5</sub> Cl, CN oder Br ist und R<sub>6</sub> ein C<sub>1</sub>-C<sub>4</sub>-Alkoxy-, C<sub>2</sub>-C<sub>5</sub>-Alkynyl-, C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonyloxy-, C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonyl-, C<sub>2</sub>-C<sub>5</sub>-Alkoxy-carbonyl-C<sub>1</sub>-C<sub>4</sub>-alkoxy-, Phenoxy-C<sub>1</sub>-C<sub>4</sub>-alkoxy- oder C<sub>1</sub>-C<sub>4</sub>-Alkoxy-C<sub>1</sub>-C<sub>4</sub>-alkoxy-carbonylrest ist.
3. Verbindung der Formel (I) nach Anspruch 2, worin R<sub>1</sub> und R<sub>2</sub> H sind, R<sub>3</sub> Halogen ist, R<sub>4</sub> F ist, R<sub>5</sub> ein Halogen-, Cyano- oder C<sub>1</sub>-C<sub>4</sub>-Alkylrest ist, R<sub>6</sub> ein C<sub>1</sub>-C<sub>4</sub>-Alkoxyrest ist, X<sub>1</sub> und X<sub>2</sub> Oxoreste sind und n 2 ist.
4. Verbindung der Formel (I) nach Anspruch 3, worin R<sub>3</sub> 7-F ist, R<sub>5</sub> Cl ist, R<sub>6</sub> ein Isopropylrest ist und m 1 ist.
5. Verbindung der Formel (II)



( II )

worin

$R_{1-6}$ ,  $X_1$  und  $n$  wie in Anspruch 1 definiert sind;

$R_{17}$   $C(X_2)OH$ ,  $C(X_2)OW$ ,  $COSW$ ,  $COON=CWW'$ ,  $CONHSO_2W$ ,  $CONHOCH_2COOW$ ,  $COOCH_2OCOW$ ,  $COOCHWOCOW'$  oder  $CONHOCH_2COOH$  ist,

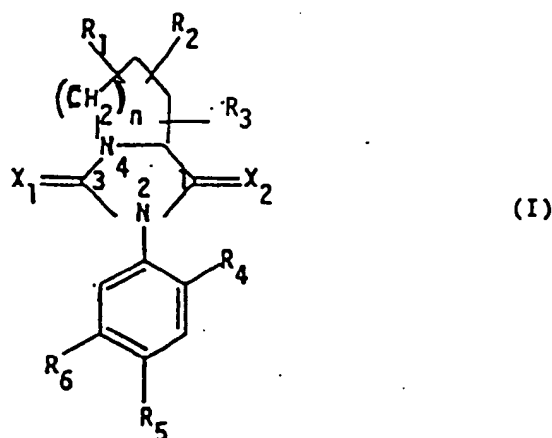
$X_2$  O oder S ist und

W und W' unabhängig  $C_1$ - $C_8$ -Alkyl-,  $C_2$ - $C_8$ -Alkenyl-,  $C_2$ - $C_8$ -Alkynyl- oder Phenylreste sind, die jeweils gegebenenfalls mit CN,  $C_1$ - $C_4$ -Alkoxy oder einem oder mehreren Halogenatomen substituiert sind.

6. Herbizidzusammensetzung umfassend eine Verbindung wie in einem der Ansprüche 1 bis 5 definiert und einen landwirtschaftlich annehmbaren Träger.
7. Verfahren zur Bekämpfung von Unkräutern, welches das Ausbringen einer herbizid wirksamen Menge einer Verbindung nach Anspruch 1 bis 5 auf die Unkräuter oder deren Standort umfasst.
8. Verfahren zur Herstellung der Verbindung der Formel (I), wie in Anspruch 1 definiert, umfassend die Kondensationsreaktion der Verbindung der Formel (II), wie in Anspruch 5 definiert.

# Revendications

1. Un composé de formule (I)



dans laquelle

$R_1$  signifie H, un groupe alkyle en  $C_1$ - $C_4$ , alcényle en  $C_2$ - $C_4$  ou un halogène;

$R_2$  signifie H ou un halogène,

$R_3$  signifie un halogène,

$R_4$  signifie H ou un halogène,

$R_5$  signifie un halogène ou un groupe cyano ou alkyle en  $C_1$ - $C_4$ ;

$R_6$  signifie un halogène:  $NO_2$ ;  $NH_2$ ; CN; alcényle en  $C_2$ - $C_8$ ; alcényloxy en  $C_2$ - $C_8$ ; alcynyloxy en  $C_2$ - $C_8$ ;  $O(alkylène\ en\ C_1-C_4)_kR_7$ , ou  $S(alkylène\ en\ C_1-C_4)_kR_7$ , chacun d'entre eux est éventuellement substitué par CN ou par un ou plusieurs halogènes; alkyle en  $C_1$ - $C_8$  éventuellement substitué par 1 ou plusieurs groupes choisis parmi un halogène et CN; alcényle en  $C_2$ - $C_8$  éventuellement substitué par un ou plusieurs halogènes; (alcoylocarbonyl en  $C_2$ - $C_8$ )alkyle en  $C_1$ - $C_4$ , où l'atome de carbone du groupe alkyle en position alpha par rapport

5		au groupe alcoxycarbonyle peut être substitué par un groupe alcoxycarbonyle en C <sub>2</sub> -C <sub>5</sub> supplémentaire ou un groupe cyano; alcoxycarbonyloxy en C <sub>2</sub> -C <sub>5</sub> ; (alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> )(alcoxy en C <sub>1</sub> -C <sub>4</sub> )alkyle en C <sub>1</sub> -C <sub>4</sub> ; (alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> )alcényle en C <sub>2</sub> -C <sub>5</sub> , où le groupe alcényle est éventuellement substitué par de l'halogène; (alkylthio en C <sub>1</sub> -C <sub>4</sub> )alkyle en C <sub>1</sub> -C <sub>4</sub> ; (alkylsulfonyl en C <sub>1</sub> -C <sub>4</sub> )alkyle en C <sub>1</sub> -C <sub>4</sub> ; alkylsulfonyl en C <sub>1</sub> -C <sub>4</sub> ; alkylsulfonyloxy en C <sub>1</sub> -C <sub>4</sub> ; (alcoxy en C <sub>1</sub> -C <sub>4</sub> )alcoxy en C <sub>1</sub> -C <sub>4</sub> ; OCH(SR <sub>8</sub> )COOR <sub>9</sub> ; NR <sub>10</sub> R <sub>11</sub> ; COOR <sub>12</sub> ; C(O)NR <sub>13</sub> R <sub>13</sub> '; C(O)R <sub>14</sub> ; R <sub>15</sub> ; CR <sub>14</sub> (O-alkyle en C <sub>1</sub> -C <sub>2</sub> ) <sub>2</sub> ou CR <sub>14</sub> (S-alkyle en C <sub>1</sub> -C <sub>2</sub> ) <sub>2</sub> où les groupes alkyle s'unissent éventuellement pour former un cycle; CR <sub>14</sub> =NOR <sub>13</sub> ; thiénylalcoxy en C <sub>1</sub> -C <sub>4</sub> où le groupe thiényle est éventuellement substitué par de l'halogène; ou (alcoxy en C <sub>1</sub> -C <sub>4</sub> )alcoxycarbonyle en C <sub>1</sub> -C <sub>4</sub> ;
10		
15	ou bien R <sub>5</sub> et R <sub>6</sub>	s'unissent au cycle phényle pour former un cycle bicyclique contenant de 9 à 10 atomes dans le cycle, 1 à 3 desdits atomes dans le cycle étant éventuellement choisis parmi l'oxygène, l'azote et le soufre, et étant éventuellement substitués par 1 ou plusieurs groupes choisis parmi un groupe alcynyle en C <sub>2</sub> -C <sub>8</sub> , un halogène, oxo, (alkylène en C <sub>1</sub> -C <sub>4</sub> )R <sub>16</sub> , et alcényle en C <sub>2</sub> -C <sub>8</sub> et alkyle en C <sub>1</sub> -C <sub>8</sub> qui est lui-même éventuellement substitué par un groupe alcoxycarbonyle en C <sub>2</sub> -C <sub>5</sub> , alcoxy en C <sub>1</sub> -C <sub>4</sub> ou CN;
20	R <sub>7</sub>	signifie H; alkyle en C <sub>1</sub> -C <sub>4</sub> , alcényle en C <sub>2</sub> -C <sub>5</sub> , alcynyle en C <sub>2</sub> -C <sub>5</sub> ou cycloalkyle en C <sub>3</sub> -C <sub>8</sub> , dont le groupe hydrocarboné est non substitué ou substitué par un ou plusieurs halogènes ou par CN; cyclopentanonyl; phényle éventuellement substitué par un groupe O-(alkylène en C <sub>1</sub> -C <sub>4</sub> )-COOR <sub>8</sub> ; alcanoyl en C <sub>2</sub> -C <sub>5</sub> ; alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> où le groupe alcoxy est éventuellement substitué par un groupe alkylthio en C <sub>1</sub> -C <sub>4</sub> ; C(O)NR <sub>8</sub> R <sub>8</sub> '; C(=NOR <sub>8</sub> )COOR <sub>8</sub> '; P(O)(OR <sub>8</sub> )OR <sub>8</sub> '; R <sub>15</sub> ; C(O)R <sub>15</sub> ; cyclopentoxycarbonyl; ou phénoxy;
25		
	R <sub>8</sub> et R <sub>8</sub> '	signifient indépendamment un groupe alkyle en C <sub>1</sub> -C <sub>4</sub> ;
30	R <sub>9</sub>	signifie un groupe alkyle en C <sub>1</sub> -C <sub>4</sub> éventuellement substitué par un ou plusieurs halogènes;
	R <sub>10</sub>	signifie H ou un groupe alkyle en C <sub>1</sub> -C <sub>4</sub> ;
35	R <sub>11</sub>	signifie H; alkyle en C <sub>1</sub> -C <sub>4</sub> , éventuellement substitué par P(O)(OR <sub>8</sub> )R <sub>8</sub> '; alcanoyl en C <sub>2</sub> -C <sub>5</sub> ; alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> ; ou (alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> )alkyle en C <sub>1</sub> -C <sub>4</sub> ;
40	R <sub>12</sub>	signifie H; alkyle en C <sub>1</sub> -C <sub>10</sub> ; phényle; un cycle aromatique à 5 ou 6 chaînons comprenant de 1 à 3 hétéroatomes choisis parmi l'oxygène, le soufre et l'azote; N=alkylidène en C <sub>2</sub> -C <sub>8</sub> ; ou alkyle en C <sub>1</sub> -C <sub>4</sub> substitué par un ou plusieurs groupes choisis parmi un groupe alkyle en C <sub>1</sub> -C <sub>10</sub> , cycloalkyle, alcényle en C <sub>2</sub> -C <sub>10</sub> , cycloalcényle, alcynyle en C <sub>2</sub> -C <sub>10</sub> , NR <sub>10</sub> R <sub>11</sub> , alkylthio en C <sub>1</sub> -C <sub>4</sub> , CN, phényle, un cycle aromatique à 5 ou 6 chaînons comprenant de 1 à 3 hétéroatomes choisis parmi l'oxygène, le soufre et l'azote, alcanoyl en C <sub>2</sub> -C <sub>5</sub> , un halogène, alcoxy en C <sub>1</sub> -C <sub>4</sub> , tri(alkyl en C <sub>1</sub> -C <sub>4</sub> )silyloxy, tri(alkyl en C <sub>1</sub> -C <sub>4</sub> )silyle, alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> , P(O)(OR <sub>8</sub> )OR <sub>8</sub> ', alcanoyloxy en C <sub>2</sub> -C <sub>5</sub> et di(alkyl en C <sub>1</sub> -C <sub>4</sub> )aminocarbonyloxy où les deux groupes alkyle peuvent être liés ensemble pour former un hétérocycle saturé à 5 ou 6 chaînons contenant éventuellement un autre hétéroatome choisi parmi O, S et N, et où tout autre N-hétéroatome présent peut, en fonction du degré d'hydrogénation de l'hétérocycle, porter un hydrogène ou un groupe alkyle en C <sub>1</sub> -C <sub>4</sub> ;
45		
50	R <sub>13</sub>	signifie H ou un groupe alkyle en C <sub>1</sub> -C <sub>4</sub> , et
	R <sub>13</sub> '	signifie H, alkyle en C <sub>1</sub> -C <sub>4</sub> , alcoxy en C <sub>1</sub> -C <sub>4</sub> , phényle, CHO, alcanoyl en C <sub>2</sub> -C <sub>5</sub> , alkylsulfonyl en C <sub>1</sub> -C <sub>4</sub> , (alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> )alkyle en C <sub>1</sub> -C <sub>4</sub> ou (alcoxycarbonyl en C <sub>2</sub> -C <sub>5</sub> )alcoxy en C <sub>1</sub> -C <sub>4</sub> ; ou bien
55	R <sub>13</sub> et R <sub>13</sub> '	forment ensemble un hétérocycle à 5 ou 6 chaînons contenant éventuellement un ou deux autres hétéroatomes choisis parmi O, S et N, où, en fonction du degré d'hydrogénation de l'hétérocycle, tout autre N-hétéroatome peut porter un hydrogène ou être substitué par un

groupe alkyle en C<sub>1</sub>-C<sub>4</sub>;R<sub>14</sub>signifie H ou un groupe alkyle en C<sub>1</sub>-C<sub>4</sub>;

5

R<sub>15</sub>

signifie un hétérocycle ayant 5 ou 6 atomes dans le cycle, 1 à 3 desdits atomes dans le cycle étant choisis parmi l'oxygène, le soufre et l'azote, ledit cycle est éventuellement substitué par un ou plusieurs groupes choisis parmi un groupe alkyle en C<sub>1</sub>-C<sub>4</sub> et alcoxycarbonyle en C<sub>2</sub>-C<sub>5</sub>;

10

R<sub>16</sub>

signifie un groupe tétrahydropyranyle, 5,6-dihydro-2H-thiényle, pyridyle, pyrazinyle, oxazolyle ou oxadiazolyle, tous étant éventuellement substitués par un groupe alkyle en C<sub>1</sub>-C<sub>4</sub>;

X<sub>1</sub> et X<sub>2</sub>

signifient indépendamment O ou S;

15

k

signifie 0 ou 1; et

n

signifie 1 ou 2.

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2. Le composé de formule (I) selon la revendication 1, dans lequel X<sub>2</sub> signifie oxo, R<sub>1</sub> signifie H ou un halogène, R<sub>2</sub> signifie H, R<sub>3</sub> signifie un halogène, R<sub>4</sub> signifie F, R<sub>5</sub> signifie Cl, CN ou Br, et R<sub>6</sub> signifie un groupe alcoxy en C<sub>1</sub>-C<sub>4</sub>, alcynyle en C<sub>2</sub>-C<sub>5</sub>, alcoxycarbonyloxy en C<sub>2</sub>-C<sub>5</sub>, alcoxycarbonyle en C<sub>2</sub>-C<sub>5</sub>, (alcoxycarbonyl en C<sub>2</sub>-C<sub>5</sub>)alcoxy en C<sub>1</sub>-C<sub>4</sub>, phénoxyalcoxy en C<sub>1</sub>-C<sub>4</sub> ou (alcoxy en C<sub>1</sub>-C<sub>4</sub>)alcoxycarbonyle en C<sub>1</sub>-C<sub>4</sub>.

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3. Le composé de formule (I) selon la revendication 2, dans lequel R<sub>1</sub> et R<sub>2</sub> signifient H, R<sub>3</sub> signifie un halogène, R<sub>4</sub> signifie F, R<sub>5</sub> signifie un halogène, un groupe cyano ou alkyle en C<sub>1</sub>-C<sub>4</sub>, R<sub>6</sub> signifie un groupe alcoxy en C<sub>1</sub>-C<sub>4</sub>, X<sub>1</sub> et X<sub>2</sub> signifient un groupe oxo et n signifie 2.

30

4. Le composé de formule (I) selon la revendication 3, dans lequel R<sub>3</sub> signifie 7-F, R<sub>5</sub> signifie Cl, R<sub>6</sub> signifie isopropyle et m signifie 1.

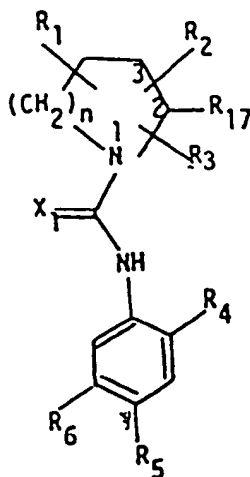
5. Un composé de formule (II)

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(II)

où R<sub>1-6</sub>, X<sub>1</sub>, et n sont tels que définis à la revendication 1;

55

R<sub>17</sub>

signifie C(X<sub>2</sub>)OH; C(X<sub>2</sub>)OW; COSW; COON=CWW; CONHSO<sub>2</sub>W; CONHOCH<sub>2</sub>COOW; COOCH<sub>2</sub>OCOW; COOCHWOCOW; ou CONHOCH<sub>2</sub>COOH;

X<sub>2</sub>

signifie O ou S; et

W et W' signifient indépendamment un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcényle en C<sub>2</sub>-C<sub>8</sub>, alcynyle en C<sub>2</sub>-C<sub>8</sub> ou phényle, chacun d'entre eux est éventuellement substitué par CN, un groupe alcoxy en C<sub>1</sub>-C<sub>4</sub> ou un ou plusieurs halogènes.

- 5 6. Une composition herbicide comprenant un composé tel que défini aux revendications 1-5 et un véhicule acceptable en agriculture.
7. Une méthode de lutte contre les mauvaises herbes qui comprend l'application aux mauvaises herbes ou à leur lieu de croissance d'une quantité efficace du point de vue herbicide d'un composé tel que défini aux revendications 1 à 5.
- 10 8. Une méthode de préparation du composé de formule (I) tel que défini à la revendication 1, selon laquelle on condense le composé de formule (II) tel que défini à la revendication 5.